

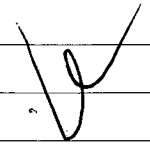
Work Order ID 137743

137743

Page 1

Monday, January 18, 2016 8:10:50 AM

Item ID: D3886-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lug
 Start Date: 10/2/2015 Start Qty: 40.00 *40* Cust Item ID:
 Required Date: 10/7/2015 Req'd Qty: 40.00 *40* Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3886	B

100		0.00							
100									
Bandsaw	Memo	0.03							
Jeaspa Bandsaw	BAND SAW								
	Cut blanks: 2.50" x 0.500" x 2.250" long								

42 Ø 
 DAS 40 9-88
 16/01/19

104		0.00							
104									
Outsource5	Memo	0.00							
Outsource process - Machining	ISSUE PO 31109								
	MACHINE PER DRWG D3886 REV.B								

u 16-01-22

108	Receive & Inspect for Damage & Mat'l Certs	0.00							
108									
Packaging	Memo	0.00							
Packaging									

H24 8P/6-02/16

Picklist Print

Monday, January 18, 2016 8:10:49 AM

Page 1

Work Order ID: 137743

137743

Parent Item: D3886-1

D3886-1

Parent Item Name: Lug

Start Date: 10/2/2015

Required Date: 10/7/2015

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased		No		100	f	20.0500	0.187	7.873684			
M304B0 500X2 500									**			16/01/19	DAS 40 9-09
304 BAR .500 x 2.50													

Location

Loc Qty

Loc Code

MAT

6.25

→ m133161

6.25

6.25

MAT009

13.8

→ m132693

1.8

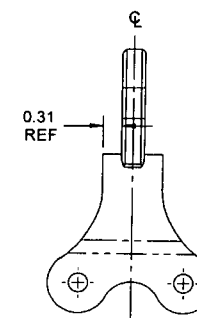
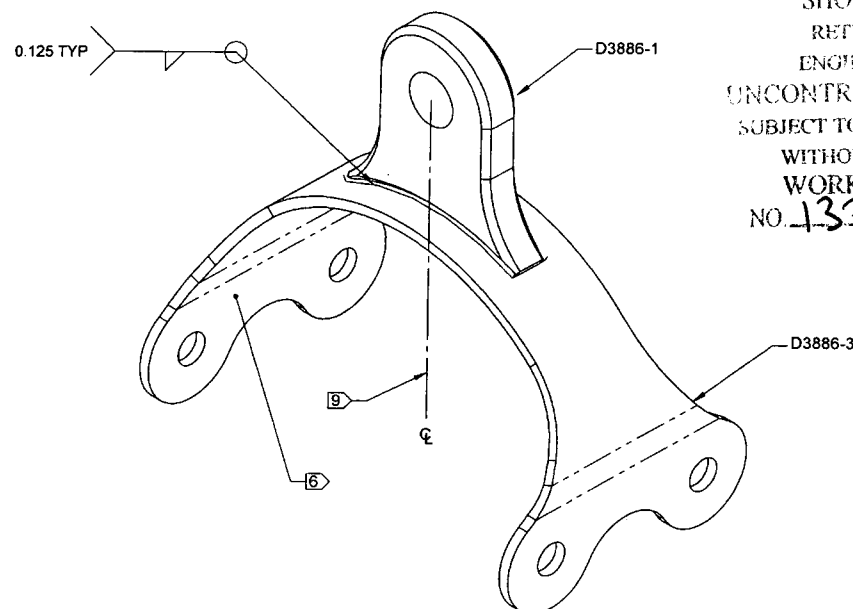
.75

m133731

12

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3886-041	LUG ASSEMBLY
2	1	D3886-1	LUG
3	1	D3886-3	BRACKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 137743 ML5
1570-09



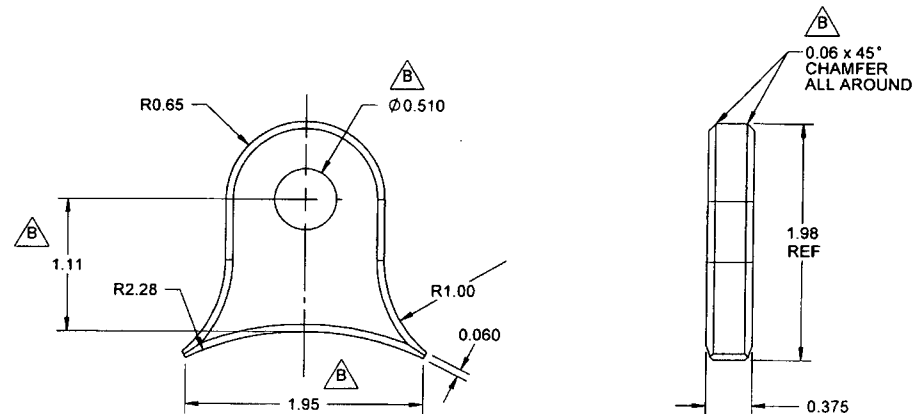
D3886-041 LUG ASSEMBLY

RELEASED
8/6/15

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3886-041" AND BATCH NUMBER USING FINE POINT PERMANENT INK MARKER ON UNDERSIDE OF PART
- 7) WEIGHT: 0.53 lbs
- 8) WELD PER DART QSI 004
- 9) BOTH PARTS CENTER SHOULD BE IN LINE WITH THE ϕ

B	RE-DESIGN D3886-1 (ZN B4-2); RE-DESIGN D3886-3 (ZN A4-3); REVISED D3886-3F (ZN B4-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3886	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LUG ASSEMBLY	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3886-1 LUG $\triangle B$

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR (REF. DART SPEC. M304B0.750X2.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.23 lbs

RELEASED
09/07/15

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3886	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LUG ASSEMBLY	NTS
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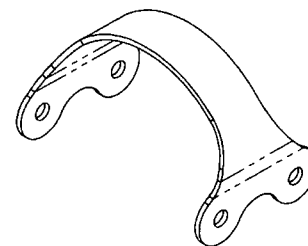
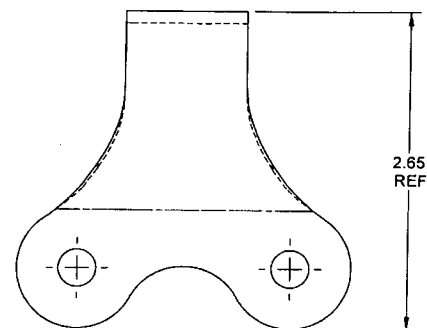
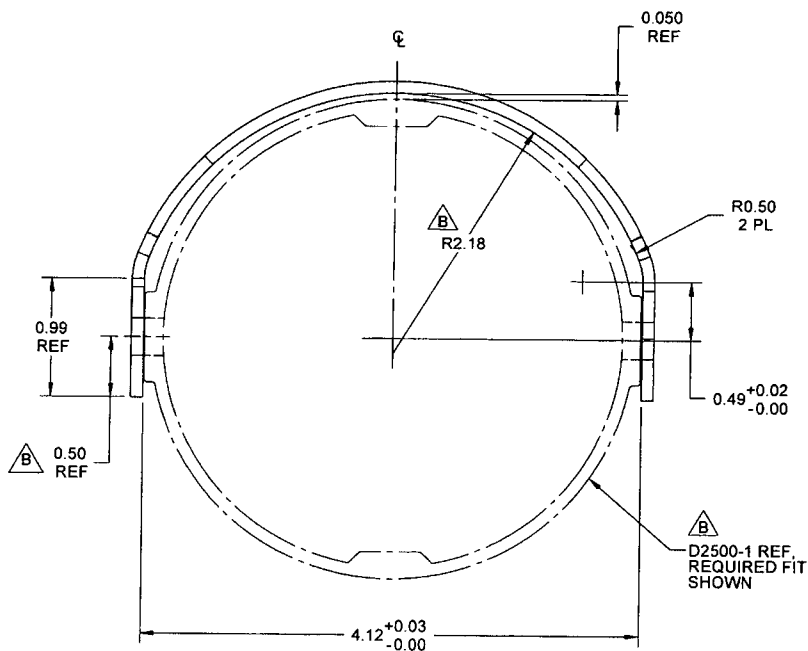
8 7 6 5 4 3 2 1

D

C

B

A



D

C

B

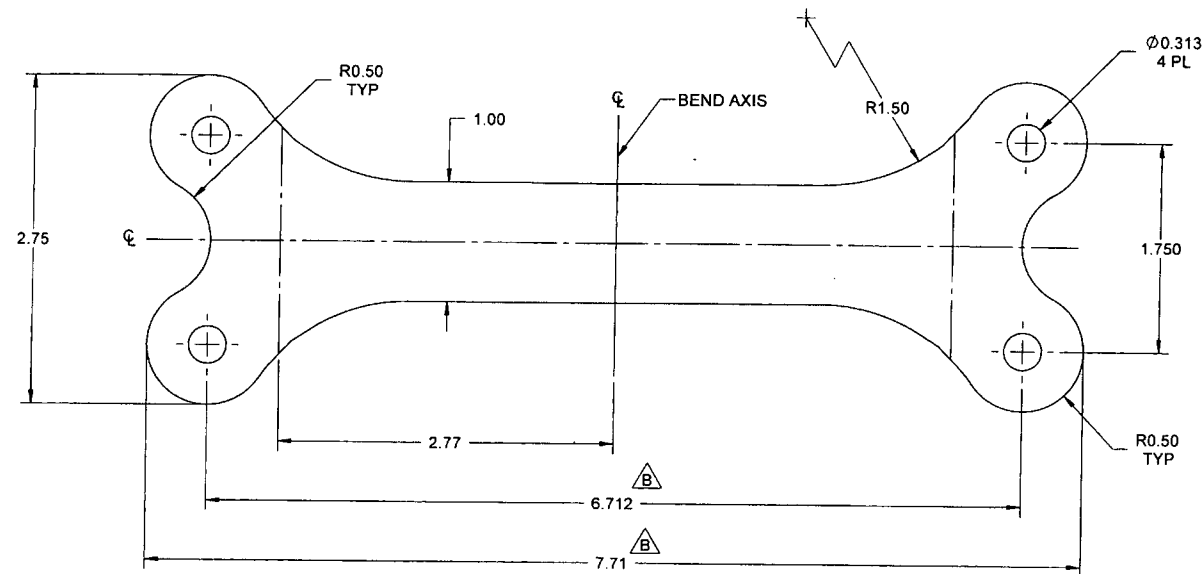
A

D3886-3 BRACKET
(MAKE FROM D3886-3F)

RELEASED
07/15/10

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3886	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LUG ASSEMBLY	NTS
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8 7 6 5 4 3 2 1



D3886-3F FLAT PATTERN B

RELEASED
9/6/15

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 12 GAUGE (0.100) THICK, (REF. DART SPEC. M304S12GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.30 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3886	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LUG ASSEMBLY	NTS
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31109**

Purchase Order Date 1/22/2016

PO Print Date 1/22/2016

Page Number 3 of 3

Order From :

VC-MET003

Ship To : DART AEROSPACE LTD

ME TEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613 678 3957

Buyer

Linda Lacelle

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Line Total: \$1,680.00

D3886-1P

Lug

2/15/2016

Yes

2/15/2016

40.00

Each

\$29.90

\$1,196.00

MACHINE PER DRWG D3886 REV B
H137743

Line Total: \$1,196.00

7-401-45

Procurement Quality
Clause

2/15/2016

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A001 ISO-9001/ISO

A005 right of entry

A007 first article inspection

A010 personnel qualification

A025 certification of materials conformance

A041 notification of escape clauses

A042 dart notification by supplier

A043 retention of quality document

No
2/15/2016

Line Total: \$0.00

PO Total: \$9,018.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date: 1/22/2016



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21113
Date: Feb 10, 2016
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7		Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	
Order No.: 31109		Sold By: Walz, Christian D.	
Shipped By: your truck		Ship Date: Feb 10, 2016	

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3278-1 Support	Each	40		
3278-2 Support, as per drawing D3278-2 Rev	Each	40		
3137-3 Bracket Assembly, as per drawing D3137 Rev	Each	100		
D3404-1 GHW LUGS, as per drawing Rev C	Each	40	40	
4016-1 Basket-Hinge, as per drawing 4016-1 Rev A	Each	40		40
4016-3 Basket Hinge, as per drawing 4016-3 Rev A	Each	60		60
3886-1 Rev B Lug. as per drawing D3886 Rev	Each	40	42	
SP116-02-10				
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by _____		Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
✓ 40	D3404-1	Lug Batch# 138394	31109
✓ 42	D3910-3 D3886-1	Lug Batch# 137743	31109

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, February 10, 2016

SP 16-02-16